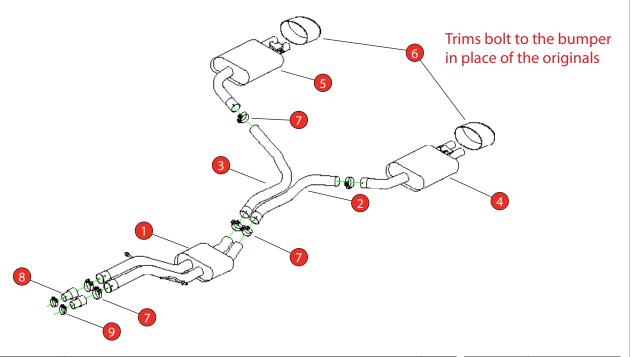




Car	Audi RS7 C7 Biturbo Quatro	Part No.	SAU117CF
Year	2013-2018	Fit Kits	366FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 70mm Replaces OE in-bumper tailpipe trims

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY	
1	798AU	Resonated Centre Section	1	
2	863AU	L/H Rear Link Pipe	1	
3	864AU	R/H Rear Link Pipe	1	
4	865AU	L/H Rear Silencer	1	
5	866AU	R/H Rear Silencer	1	
6	Z023.10174	Carbon Fibre Ascari RS Trims (Pair)	1	
Fit Kit :- 366FK				
7	Z016.10063	72mm H/D Clamp	6	
8	AD40	Adator (USE TO FIT TO O.E SYSTEM)	2	
9	Z016.10001	59-63mm Clamp (USE TO FIT TO O.E SYSTEM)	2	

DATE	11/06/2024
ISSUE	01
AUTHORISED	G. O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.











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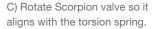


A) After you have removed O.E exhaust you will need to swap the valve motors to the Scorpion exhaust. Remove the 3 nuts (keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust).



- now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

B) Lift up the motor. You will



- D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.
- E) Using the 3 O.E nuts secure in place.



Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.

